

# Contents

	PAGE
PREFACE TO THE FIFTH EDITION . . . . .	v
PREFACE TO THE THIRD EDITION . . . . .	vi
PREFACE TO THE FIRST EDITION . . . . .	vii
LIST OF TABLES . . . . .	xvii
SYMBOLS FOR HEAT AND THERMODYNAMICS. . . . .	xix
ABBREVIATIONS. . . . .	xxi

## CHAPTER I

### HEAT

THEORY AND MEASUREMENT OF HEAT. . . . .	1
ABSOLUTE ZERO . . . . .	4
BRITISH THERMAL UNIT. . . . .	5
SPECIFIC HEAT. . . . .	5
RADIATION, CONDUCTION, AND CONVECTION . . . . .	7
DEFINITIONS OF ENERGY, WORK, AND POWER . . . . .	8
GAGE, ABSOLUTE, AND ATMOSPHERIC PRESSURE. . . . .	10

## CHAPTER II

### ELEMENTARY THERMODYNAMICS

FIRST AND SECOND LAWS OF THERMODYNAMICS. . . . .	11
EQUATION AND LAWS OF PERFECT GASES. . . . .	12
ABSORPTION OF HEAT. . . . .	16
ENTHALPY. . . . .	17
JOULE'S LAW. . . . .	18
RELATION OF SPECIFIC HEATS . . . . .	18
EXPANSIONS IN GENERAL . . . . .	21
WORK OF EXPANSION . . . . .	22
HEAT ADDED—GENERAL CASE. . . . .	23
HEAT ADDED AT CONSTANT VOLUME OR CONSTANT PRESSURE . . . . .	25
ADIABATIC EXPANSION. . . . .	27
ISOTHERMAL EXPANSION. . . . .	29
VALUES OF $n$ . . . . .	31
RELATION OF PRESSURE, VOLUME, AND TEMPERATURE DURING EXPAN- SION OR COMPRESSION. . . . .	32
ENTROPY . . . . .	34
THEORETICAL HEAT ENGINE. . . . .	36
CARNOT CYCLE. . . . .	37
PROBLEMS. . . . .	42

## CHAPTER III

## PROPERTIES OF STEAM

FORMATION OF STEAM. . . . .	52
KINDS OF STEAM . . . . .	52
QUALITY OF STEAM . . . . .	53
ENTHALPY. . . . .	54
ENTROPY OF STEAM. . . . .	58
MOLLIER DIAGRAM . . . . .	61
STEAM TABLES. . . . .	64
PROBLEMS. . . . .	72

## CHAPTER IV

## CALORIMETERS AND MECHANICAL MIXTURES

CALORIMETERS. . . . .	74
THROTTLING CALORIMETERS . . . . .	74
SEPARATING CALORIMETERS . . . . .	79
PROBLEMS. . . . .	81
MECHANICAL MIXTURES. . . . .	83
PROBLEMS. . . . .	85

## CHAPTER V

## FUELS AND COMBUSTION

FUELS. . . . .	88
COAL ANALYSIS . . . . .	88
CLASSIFICATION, CHARACTERISTICS, AND PROPERTIES OF COAL . . . . .	90
OTHER SOLID FUELS . . . . .	99
POWDERED COAL. . . . .	100
LIQUID FUELS . . . . .	101
GASEOUS FUELS . . . . .	103
HEAT OF COMBUSTION. . . . .	103
FUEL CALORIMETERS . . . . .	105
AIR THEORETICALLY REQUIRED FOR COMBUSTION. . . . .	107
SMOKE . . . . .	113
ANALYSIS OF FLUE GASES . . . . .	113
WEIGHT OF DRY FLUE GASES . . . . .	116
WEIGHT OF AIR ACTUALLY USED . . . . .	118
MATERIAL BALANCE AND EXCESS AIR. . . . .	120
THEORETICAL TEMPERATURE OF COMBUSTION. . . . .	121
EFFICIENCY OF FUELS. . . . .	125
PROBLEMS. . . . .	125

## CHAPTER VI

## BOILERS OR STEAM GENERATORS

DEFINITION AND CLASSIFICATION. . . . .	130
HORIZONTAL RETURN TUBULAR BOILERS. . . . .	130
INTERNALLY FIRED BOILERS . . . . .	133
LOCOMOTIVE TYPE OF BOILER . . . . .	134

## CONTENTS

xi

	PAGE
VERTICAL FIRE-TUBE BOILERS . . . . .	135
USE OF TUBULAR BOILERS. . . . .	139
WATER-TUBE BOILERS. . . . .	141
HORIZONTAL WATER-TUBE BOILERS. . . . .	143
TWIN-FURNACE BOILER . . . . .	152
SEPARATE SUPERHEATER FURNACE . . . . .	154
VERTICAL WATER-TUBE BOILERS . . . . .	157
HIGH-PRESSURE BOILERS . . . . .	157
HEATING SURFACE, GRATE SURFACE, AND BREECHING. . . . .	160
BOILER CAPACITY. . . . .	163
BOILER ECONOMY. . . . .	165
BOILER EFFICIENCY. . . . .	166
BOILER LOSSES. . . . .	167
HEAT BALANCE. . . . .	167
BOILER ACCESSORIES . . . . .	178

## CHAPTER VII

### BOILER AUXILIARIES

FIRING . . . . .	184
MECHANICAL STOKERS. . . . .	185
OVERFEED STOKERS. . . . .	185
TRAVELING GRATES. . . . .	189
UNDERFEED STOKERS . . . . .	194
SPREADER STOKERS. . . . .	205
ADVANTAGES AND DISADVANTAGES OF STOKERS. . . . .	208
POWDERED-COAL EQUIPMENT. . . . .	209
BURNERS . . . . .	217
PROBLEMS IN USE OF POWDERED COAL . . . . .	222
WATER WALLS AND SCREENS. . . . .	224
BOILER FEED WATER . . . . .	226
EVAPORATORS . . . . .	228
DEAERATORS. . . . .	230
BOILER FEEDERS—FEED PUMPS AND INJECTORS . . . . .	230
FEED-WATER HEATING . . . . .	237
TYPES OF FEED-WATER HEATERS. . . . .	238
ECONOMIZERS . . . . .	240
AIR PREHEATERS. . . . .	246
SUPERHEATERS AND DESUPERHEATERS. . . . .	250
SEPARATORS AND TRAPS. . . . .	261
NATURAL DRAFT . . . . .	267
CHIMNEYS—CAPACITY AND CONSTRUCTION. . . . .	268
MECHANICAL DRAFT . . . . .	270
PROBLEMS. . . . .	272

## CHAPTER VIII

### STEAM ENGINES

CLASSIFICATION . . . . .	284
PLAIN SLIDE-VALVE ENGINE . . . . .	285

	PAGE
AUTOMATIC CUTOFF HIGH-SPEED ENGINE . . . . .	287
THE SIMPLE STEAM ENGINE . . . . .	287
ENGINE DETAILS. . . . .	289
STEAM CYCLES—CARNOT AND RANKINE . . . . .	291
ACTION OF STEAM IN ENGINE CYLINDER. . . . .	293
LOSSES IN THE STEAM ENGINE . . . . .	294
INITIAL CONDENSATION AND RE-EVAPORATION . . . . .	295
CLEARANCE AND COMPRESSION. . . . .	299
VALVES . . . . .	301
DEFINITIONS OF LAP, LEAD, ANGULAR ADVANCE, AND ECCENTRICITY . . . . .	301
PLAIN D-SLIDE VALVES . . . . .	304
VARIOUS TYPES OF VALVES . . . . .	305
RELATIVE POSITION OF VALVE AND PISTON. . . . .	309
REVERSING MECHANISMS . . . . .	311
GOVERNORS . . . . .	313
TYPES. . . . .	314
RELATIVE ECONOMY. . . . .	314
GOVERNOR MECHANISM . . . . .	315
ISOCHRONISM. . . . .	318
HUNTING . . . . .	319
FLYWHEEL. . . . .	320
LUBRICATION. . . . .	321
CORLISS ENGINES. . . . .	323
UNIFLOW ENGINE. . . . .	327
COMPOUND ENGINES . . . . .	331
TANDEM COMPOUND ENGINES . . . . .	332
CROSS-COMPOUND ENGINES. . . . .	333
RATIO OF CYLINDERS . . . . .	335

## CHAPTER IX

## POWER AND PERFORMANCE OF STEAM ENGINES

POWER . . . . .	337
THEORETICAL HORSEPOWER OF A STEAM ENGINE . . . . .	337
ACTUAL HORSEPOWER. . . . .	340
STEAM-ENGINE INDICATOR . . . . .	340
USE OF INDICATOR . . . . .	344
INDICATED HORSEPOWER. . . . .	348
BRAKE HORSEPOWER . . . . .	349
FRICTION HORSEPOWER AND MECHANICAL EFFICIENCY . . . . .	350
HORSEPOWER OF COMPOUND ENGINES. . . . .	352
COMBINED INDICATOR DIAGRAMS . . . . .	355
RANKINE CYCLE EFFICIENCY. . . . .	357
ACTUAL THERMAL EFFICIENCY . . . . .	357
ENGINE EFFICIENCY . . . . .	358
DETERMINATION OF STEAM CONSUMPTION . . . . .	360
DUTY. . . . .	361
DETERMINATION OF INITIAL CONDENSATION . . . . .	364

## CONTENTS

xiii

	PAGE
VALVE SETTING. . . . .	366
PROBLEMS. . . . .	369

### CHAPTER X STEAM TURBINES

TURBINE VS. PISTON ENGINE. . . . .	381
KINETIC FORCE OF A JET OR FLUID STREAM . . . . .	382
REACTION VS. IMPULSE FORCE . . . . .	383
IMPULSE AND REACTION TURBINES . . . . .	384
ESSENTIAL ELEMENTS OF A TURBINE . . . . .	386
CLASSIFICATION OF IMPULSE TURBINES . . . . .	386
SIMPLE IMPULSE STEAM TURBINE. . . . .	387
SIMPLE VELOCITY STAGED IMPULSE TURBINE. . . . .	388
PRESSURE STAGED IMPULSE TURBINE . . . . .	390
IMPULSE REACTION TURBINE. . . . .	391
GENERATION OF VELOCITY IN THE NOZZLE. . . . .	394
FORM OF NOZZLE. . . . .	395
CRITICAL PRESSURE OF STEAM . . . . .	396
RATE OF STEAM FLOW THROUGH NOZZLES . . . . .	398
NOZZLE CALCULATIONS . . . . .	399
SUPERSATURATION . . . . .	400
UTILIZATION OF VELOCITY IN THE BUCKETS . . . . .	401
VELOCITY DIAGRAMS . . . . .	405
ENERGY DISTRIBUTION . . . . .	409
DETAILS. . . . .	416
METHODS OF GOVERNING STEAM TURBINES. . . . .	419
COMPOUNDING STEAM TURBINE. . . . .	422
TURBINES FOR HIGH PRESSURE AND HIGH TEMPERATURE . . . . .	426
SUPERPOSITION. . . . .	430
PARTIAL ENERGY TURBINES . . . . .	431
FEED-WATER HEATING BY EXTRACTION STEAM . . . . .	433
MERCURY-STEAM PLANT. . . . .	434
STEAM TURBINE PERFORMANCE. . . . .	436
DEVELOPMENT AND APPLICATION OF THE STEAM TURBINE . . . . .	441
PROBLEMS. . . . .	442

### CHAPTER XI CONDENSERS

CONDENSERS. . . . .	447
JET CONDENSERS—LOW-LEVEL JET AND BAROMETRIC . . . . .	447
SURFACE CONDENSERS. . . . .	453
AIR PUMPS . . . . .	456
AMOUNT OF COOLING WATER. . . . .	458
EFFECT OF CONDENSERS. . . . .	461
COOLING TOWERS. . . . .	462
PROBLEMS. . . . .	466

## CHAPTER XII

## AIR COMPRESSORS AND REFRIGERATING MACHINERY

COMPRESSED AIR. . . . .	469
TYPES OF COMPRESSORS. . . . .	469
WORK OF COMPRESSOR WITHOUT CLEARANCE. . . . .	472
CAPACITY OF COMPRESSOR. . . . .	473
WORK OF COMPRESSOR WITH CLEARANCE . . . . .	473
MULTISTAGE COMPRESSION. . . . .	476
MECHANICAL REFRIGERATION . . . . .	478
THE VAPOR COMPRESSION REFRIGERATING MACHINE . . . . .	478
TEMPERATURE-ENTROPY DIAGRAM OF AMMONIA CYCLE . . . . .	480
ONE TON OF REFRIGERATION. . . . .	480
COEFFICIENT OF PERFORMANCE. . . . .	481
REFRIGERANTS. . . . .	481
PROBLEMS. . . . .	482

## CHAPTER XIII

## THE INTERNAL-COMBUSTION ENGINE

DEFINITION . . . . .	483
DEVELOPMENT . . . . .	483
CLASSIFICATION . . . . .	484
CYCLES OF OPERATION . . . . .	485
CYCLES OF COMBUSTION. . . . .	488
EFFICIENCY AND LOSSES. . . . .	494
COMBUSTION AND FLAME PROPAGATION . . . . .	495
ARRANGEMENT OF CYLINDERS AND TIMING. . . . .	501
VALVES . . . . .	503

## CHAPTER XIV

## FUELS AND FUEL SYSTEMS

INTERNAL-COMBUSTION-ENGINE FUELS. . . . .	506
HEATING VALUE OF FUELS. . . . .	508
VAPORIZATION OF FUELS. . . . .	509
FUEL MIXTURES . . . . .	513
THE FUEL SYSTEM . . . . .	514
CARBURETORS . . . . .	517
DIESEL FUEL PUMPS AND NOZZLES . . . . .	524
THE EXHAUST SYSTEM. . . . .	530
GOVERNING . . . . .	530

## CHAPTER XV

## AUXILIARY SYSTEMS

COOLING. . . . .	533
LUBRICATION. . . . .	535
IGNITION . . . . .	536
STARTING THE ENGINE. . . . .	542
SUPERCHARGING . . . . .	544

CONTENTS

XV  
PAGE

CHAPTER XVI

RATING AND PERFORMANCE

HORSEPOWER. . . . .	546
ENGINE PERFORMANCE . . . . .	550
FIELDS OF OPERATION OF DIESEL AND OTTO CYCLE ENGINES. . . . .	555
PROBLEMS. . . . .	556

CHAPTER XVII

ECONOMY OF HEAT ENGINES

RELATIVE ECONOMY OF HEAT ENGINES . . . . .	560
COMMERCIAL ECONOMY . . . . .	561
PROBLEMS . . . . .	562
INDEX . . . . .	565