Preface vii

1	Why	Ask	What?	1
---	-----	-----	-------	---

- 2 Too Many Metaphors 36
- 3 What about the Natural Sciences? 63
- 4 Madness: Biological or Constructed? 100
- 5 Kind-making: The Case of Child Abuse 125
- 6 Weapons Research 163
- 7 Rocks 186
- 8 The End of Captain Cook 207

Notes 227

Works Cited 239

Index 257