

Contents

Introduction ix

Chapter 1

The Rise of a Global Commodity 3

Chapter 2

Building War Capitalism 29

Chapter 3

The Wages of War Capitalism 56

Chapter 4

Capturing Labor, Conquering Land 83

Chapter 5

Slavery Takes Command 98

Chapter 6

Industrial Capitalism Takes Wing 136

Chapter 7

Mobilizing Industrial Labor 175

Chapter 8

Making Cotton Global 199

Chapter 9

A War Reverberates Around the World 242