

# Contents

Introduction	6
CHAPTER 1: BROWN, HIS WORLD AND HIS LIFE	10
CHAPTER 2: BROWN'S ABC: ART, BUSINESS AND CLIENTS	46
CHAPTER 3: THE OMNIPOTENT MAGICIAN – THE SECRET OF BROWN'S SUCCESS	88
CHAPTER 4: BROWN'S BUILDINGS	138
CHAPTER 5: COLLEAGUES AND COMPETITION	164
Sites to visit	188
Further reading and picture credits	189
Index	190
Acknowledgements	192

