

Contents

Preface

xiii

1	Introduction	1
1.1	Introduction	1
1.2	Modern instrumentation and control systems	2
1.3	Open systems interconnection (OSI) model	6
1.4	Protocols	7
1.5	Standards	8
2	Overall methodology	17
2.1	Introduction	17
2.2	Common problems and solutions	17
2.3	General comments on troubleshooting	18
2.4	A specific methodology	19
2.5	Grounding/shielding and noise	20
2.5.1	Sources of electrical noise	20
2.5.2	Electrical coupling of noise	20
2.5.3	Shielding	25
2.5.4	Cable ducting or raceways	27
2.5.5	Cable spacing	27
2.5.6	Earthing and grounding requirements	28
2.5.7	Suppression techniques	29
2.5.8	Filtering	30
3	EIA-232 overview	32
3.1	EIA-232 interface standard (CCITT V.24 interface standard)	32
3.1.1	The major elements of EIA-232	33
3.2	Half-duplex operation of the EIA-232 interface	40
3.3	Summary of EIA/TIA-232 revisions	41
3.4	Limitations	42
3.5	Troubleshooting	42
3.5.1	Introduction	42
3.5.2	Typical approach	43
3.5.3	Test equipment	44
3.5.4	Typical EIA-232 problems	47
3.5.5	Summary of troubleshooting	51

4	EIA-485 overview	53
4.1	The EIA-485 interface standard	53
4.2	Troubleshooting	58
4.2.1	Introduction	58
4.2.2	EIA-485 vs EIA-422	59
4.2.3	EIA-485 installation	60
4.2.4	Noise problems	61
4.2.5	Test equipment	65
4.2.6	Summary	68
5	Current loop and EIA-485 converters overview	69
5.1	The 20 mA current loop	69
5.2	Serial interface converters	70
5.3	Troubleshooting	72
5.3.1	Troubleshooting converters	72
6	Fiber optics overview	74
6.1	Introduction	74
6.1.1	Applications for fiber optic cables	75
6.2	Fiber optic cable components	75
6.3	Fiber optic cable parameters	77
6.4	Types of optical fiber	78
6.5	Basic cable types	80
6.5.1	Aerial cable	80
6.5.2	Underground cable	81
6.5.3	Sub-aqueous cables	81
6.5.4	Indoor cables	81
6.6	Connecting fibers	82
6.6.1	Connection losses	82
6.6.2	Splicing fibers	82
6.6.3	Connectors	83
6.6.4	Connector handling	84
6.6.5	Optical couplers	84
6.7	Splicing trays/organizers and termination cabinets	84
6.7.1	Splicing trays	85
6.7.2	Splicing enclosures	85
6.7.3	Termination in patch panels and distribution frames	86
6.8	Troubleshooting	88
6.8.1	Introduction	88
6.8.2	Standard troubleshooting approach	88
6.8.3	Tools required	89

6.8.4	Fiber installation rules	89
6.8.5	Clean optical connectors	91
6.8.6	Locating broken fibers	91

7 Modbus overview **96**

7.1	General overview	96
7.2	Modbus protocol structure	97
7.3	Function codes	98
7.3.1	Read coil or digital output status (function code 01)	99
7.3.2	Read digital input status (function code 02)	99
7.3.3	Read holding registers (function code 03)	100
7.3.4	Reading input registers (function code 04)	101
7.3.5	Force single coil (function code 05)	102
7.3.6	Preset single register (function code 06)	103
7.3.7	Read exception status (function code 07)	104
7.3.8	Loopback test (function code 08)	105
7.3.9	Force multiple coils or digital outputs (function code 0F)	106
7.3.10	Force multiple registers (function code 10)	107
7.4	Troubleshooting	109
7.4.1	Common problems and faults	109
7.4.2	Description of tools used	109
7.4.3	Detailed troubleshooting	110
7.4.4	Conclusion	114

8 Modbus Plus protocol overview **115**

8.1	General overview	115
8.2	Troubleshooting	118
8.2.1	Common problems and faults	118
8.2.2	Description of tools used	119
8.2.3	Detailed troubleshooting	119
8.2.4	Conclusion	123

9 Data Highway Plus/DH485 overview **125**

9.1	Allen Bradley Data Highway (Plus) protocol	125
9.1.1	Overview of Allen Bradley protocol	125
9.1.2	Physical layer (hardware layer)	126
9.1.3	Full-duplex data link layer	126
9.2	Troubleshooting	134
9.2.1	Introduction	134
9.2.2	Data Highway Plus wiring troubleshooting	134
9.2.3	Data Highway Plus network diagnostics	136

10	HART overview	137
10.1	Introduction to HART and smart instrumentation	137
10.2	HART protocol	138
10.3	Physical layer	139
10.4	Data link layer	141
10.5	Application layer	142
10.6	Troubleshooting	144
11	AS-interface (AS-i) overview	145
11.1	Introduction	145
11.2	Layer 1 – the physical layer	146
11.3	Layer 2 – the data link layer	149
11.4	Operating characteristics	152
11.5	Troubleshooting	152
	11.5.1 Introduction	152
	11.5.2 Tools of the trade	153
12	DeviceNet overview	155
12.1	Introduction	155
12.2	Physical layer	156
	12.2.1 Topology	156
12.3	Connectors	157
	12.3.1 Pluggable (unsealed) connector	158
	12.3.2 Hardwired (unsealed) connection	158
	12.3.3 Mini (sealed) connector	159
	12.3.4 Micro (sealed) connector	160
12.4	Cable budgets	160
12.5	Device taps	161
	12.5.1 Sealed taps	161
	12.5.2 IDC taps	162
	12.5.3 Open style taps	162
	12.5.4 Multiport open taps	163
	12.5.5 Power taps	164
12.6	Cable description	165
	12.6.1 Thick cable	165
	12.6.2 Thin cable specification	165
	12.6.3 Flat cable	166
12.7	Network power	167
	12.7.1 General approach	167
	12.7.2 Single supply – end connected	168

12.7.3	Single supply – center connected	168
12.7.4	Suggestions for avoiding errors and power supply options	170
12.8	System grounding	170
12.9	Signaling	170
12.10	Data link layer	171
12.10.1	Frame format	171
12.10.2	Medium access	172
12.10.3	Fragmentation	173
12.11	The application layer	174
12.12	Troubleshooting	174
12.12.1	Introduction	174
12.12.2	Tools of the trade	174
12.12.3	Fault finding procedures	177

13	ProfiBus PA/DP/FMS overview	181
-----------	------------------------------------	------------

13.1	Introduction	181
13.2	ProfiBus protocol stack	183
13.2.1	Physical layer (layer 1)	183
13.2.2	Data link layer (layer 2)	184
13.2.3	Application layer	187
13.2.4	Fieldbus message specification (FMS)	187
13.2.5	Lower layer interface (LLI)	188
13.2.6	Fieldbus management layer (FMA 7)	189
13.3	The ProfiBus communication model	190
13.4	Relationship between application process and communication	190
13.5	Communication objects	191
13.6	Performance	192
13.7	System operation	192
13.7.1	Configuration	192
13.7.2	Data transfer between DPM1 and the DP-slaves	194
13.7.3	Synchronization and freeze modes	194
13.7.4	Safety and protection of stations	195
13.7.5	Mixed operation of FMS and DP stations	195
13.8	Troubleshooting	195
13.8.1	Introduction	195
13.8.2	Troubleshooting tools	195
13.8.3	Tips	198

14	Foundation Fieldbus overview	200
-----------	-------------------------------------	------------

14.1	Introduction to Foundation Fieldbus	200
------	-------------------------------------	-----

14.2	The physical layer and wiring rules	201
14.3	The data link layer	204
14.4	The application layer	205
14.5	The user layer	206
14.6	Error detection and diagnostics	207
14.7	High-speed Ethernet (HSE)	207
14.8	Good wiring and installation practice with Fieldbus	208
14.8.1	Termination preparation	208
14.8.2	Installation of the complete system	208
14.9	Troubleshooting	210
14.9.1	Introduction	210
14.9.2	Power problems	211
14.9.3	Communication problems	212
14.9.4	Foundation Fieldbus test equipment	215

15	Industrial Ethernet overview	216
-----------	-------------------------------------	------------

15.1	Introduction	216
15.2	10 Mbps Ethernet	217
15.2.1	Media systems	217
15.2.2	Signaling methods	223
15.2.3	Medium access control	223
15.2.4	Frame transmission	223
15.2.5	Frame reception	224
15.2.6	MAC frame format	224
15.2.7	IEEE 802.2 LLC	226
15.2.8	Reducing collisions	227
15.2.9	Design rules	227
15.3	100 Mbps Ethernet	230
15.3.1	Introduction	230
15.3.2	Media access: full-duplex	231
15.3.3	Auto-negotiation	231
15.4	Gigabit Ethernet	233
15.4.1	Introduction	233
15.4.2	Gigabit Ethernet full-duplex repeaters	234
15.4.3	Gigabit Ethernet design considerations	234
15.5	Industrial Ethernet	236
15.5.1	Introduction	236
15.5.2	Connectors and cabling	236
15.5.3	Deterministic versus stochastic operation	237
15.5.4	Size and overhead of Ethernet frame	237
15.5.5	Noise and interference	237
15.5.6	Partitioning of the network	238

15.5.7	Switching technology	238
15.5.8	Active electronics	239
15.5.9	Fast and gigabit Ethernet	239
15.5.10	TCP/IP and industrial systems	240
15.5.11	Industrial Ethernet architectures for high availability	240
15.6	Troubleshooting	241
15.6.1	Introduction	241
15.6.2	Common problems and faults	241
15.6.3	Tools of the trade	241
15.6.4	Problems and solutions	243
15.6.5	Troubleshooting switched networks	255
15.6.6	Troubleshooting fast Ethernet	256
15.6.7	Troubleshooting gigabit Ethernet	256

16	TCP/IP overview	257
-----------	------------------------	------------

16.1	Introduction	257
16.1.1	The Internet layer	259
16.1.2	The host-to-host layer	259
16.1.3	The process/application layer	259
16.2	Internet layer protocols (packet transport)	259
16.2.1	IP version 4 (IPv4)	259
16.2.2	Address resolution protocol (ARP)	262
16.2.3	ICMP	265
16.2.4	ICMP datagrams	265
16.2.5	Routing	267
16.3	Host-to-host layer: End to end reliability	270
16.3.1	TCP	270
16.3.2	UDP	271
16.4	Troubleshooting	272
16.4.1	Introduction	272
16.4.2	Common problems	272
16.4.3	Tools of the trade	272
16.4.4	Typical network layer problems	273
16.4.5	Transport layer problems	275

17	Radio and wireless communications overview	277
-----------	---------------------------------------------------	------------

17.1	Introduction	277
17.2	Components of a radio link	278
17.3	The radio spectrum and frequency allocation	279
17.4	Summary of radio characteristics of VHF/UHF	281
17.5	Radio modems	282
17.5.1	Modes of radio modems	285
17.5.2	Features of a radio modem	286

17.5.3	Spread spectrum radio modems	287
17.6	Intermodulation and how to prevent it	287
17.6.1	Introduction	287
17.6.2	Intermodulation	288
17.7	Implementing a radio link	289
17.7.1	Path profile	289
17.7.2	RF path loss calculations	292
17.7.3	Transmitter power/receiver sensitivity	293
17.7.4	Signal to noise ratio and SINAD	294
17.7.5	<i>Fade margin</i>	295
17.7.6	Summary of calculations	296
17.7.7	Miscellaneous considerations	296
17.8	Troubleshooting	297

Appendix A	Glossary	298
-------------------	-----------------	------------

Appendix B	Basic terminology	316
-------------------	--------------------------	------------

Appendix C	Practicals	343
-------------------	-------------------	------------

Appendix D	Miscellaneous industrial protocols overview	402
-------------------	----------------------------------------------------	------------

Appendix E	Local services, regulations and standards	406
-------------------	--------------------------------------------------	------------

Index		415
--------------	--	------------
