

Contents

1 The Facilities Design Function	3
Definition of Facilities Design • Scope • Importance • Facilities Design and Productivity • Objectives of Facilities Design • Functions and Activities • The Continuing Need for Facilities Design Work • The Enterprise Design Process • The Facilities Design Process • Types of Layout Problems • The Marks of a Good Layout • The Layout Function • The Position of the Layout Department in Different Organizations • Organization of the Layout Department • Relationship Between Layout and Other Departments	
2 Overview of Facilities Design Procedure	25
Factors for Consideration in Facilities Design • Facilities Design as a Coordinating Function • The Facilities Design Procedure	
3 Preliminary Enterprise Design Activities	34
Basic Data Required for Facilities Design • Sources of Basic Data • Management Policy • Feasibility Studies • Market Research • Sales Forecasting • Product Engineering • The Powrarm	
4 Designing the Process	48
The Production Design Procedure • Factors for Consideration in Process Design • Preliminary Production Planning • Product Analysis • Make-or-Buy Analysis • Methods of Production • The Unit Process Concept • The Process Design Procedure • Computerized Process Planning	
5 Designing Material Flow	91
The Overall System Flow Cycle • Advantages of Planned Material Flow • The Need for a Master Flow Pattern • Factors for Consideration • Material or Products • Moves • Handling Methods • Processes • Building • Site • Personnel • Flow Planning Criteria • Flow Possibilities • General Flow Patterns • Designing the Flow Pattern	
6 Conventional Techniques for Analyzing Material Flow	122
Sources of Data Required • Flow Planning and Analysis Techniques • Assembly Chart • Operation Process Chart • Multi-Product Process Chart • String Diagram • Process Chart • Flow Diagram • Flow Process Chart • From-To Chart • Procedure Chart • Critical Path Method (CPM)	
7 Quantitative Techniques for Analyzing Material Flow	155
Approaches • Linear Programming • Assignment Problem • Transportation Problem • Transshipment Problem • The Traveling Salesman Problem • Integer Programming • Dynamic Programming • Level Curve Technique • Queuing Theory • Conveyor Analysis • Simulation	

8 Planning Activity Relationships	200
Types of Activity • Selection of Activity Centers • Types of Relationships • Factors Affecting Relationships • Degrees of Activity Interrelationship • The Activity Relationship Chart • Constructing the Activity Relationship Chart • The Activity Relationship Diagram	
9 Production and Physical Plant Services	211
Receiving • Storage • Storage Planning • Warehousing • Shipping • Tool Room and Tool Crib • Production-Supervision Offices • Other Service Activities • Handling-Equipment Storage • Parking Facilities	
10 Administrative and Personnel Services	234
Selected Service Activities • Offices • Health and Medical Facilities • Food Service • Lavatories and Locker Rooms • Miscellaneous Personnel Services	
11 Space Determination	248
Factors for Consideration in Space Planning • Offices • Receiving • Storage • Production • Warehousing • Shipping • Parking • Other Auxiliary and Service Activities • Establishing Total Space Requirements	
12 Area Allocation	288
Factors for Consideration • Expansion • Planning for Expansion • Flexibility • Use of All Levels • Inter-Building Handling • Point-of-Use Storage • Resolving Factors in Area Allocation • Aisles • Column Spacing • The Area Allocation Procedure • The Plot Plan • Long-Range Planning	
13 Computerized Facilities Layout	323
Historical Background • Why Quantitative Techniques • Criteria for a Computerized Layout Program • Computerized Layout Programs • Advantages and Limitations of Programs • Comparison of Computerized Layout Techniques • The Future of Quantitative Techniques	
14 Introduction to Material Handling	338
Material Handling Interests and Activities • Objectives of Material Handling • The Material Handling Equation • Principles of Material Handling • The Unit Load Concept	
15 Material Handling Equipment	351
The Place of Equipment in the Handling System • Basic Handling Equipment Types • Basic Handling Systems • Common Material Handling Equipment: I. Conveyors • II. Cranes, Hoists, Monorails • III. Industrial Trucks • IV. Auxiliary Equipment	

16	Designing the Handling System	382
Designing the Handling System into the Layout		
17	Constructing the Layout	392
Methods of Constructing the Layout • Plant Layout Tools and Techniques • Model and Template Standards • Layout Construction Procedure • Master Plans • The Key Plan • Finishing Up • Flow Lines • Checking the Layout		
18	Evaluating and Implementing the Layout	416
Evaluating the Layout • Qualitative Evaluation Techniques • Efficiency Indices • Cost Evaluation of Layouts • Quantitative Evaluation Techniques • Evaluation Procedures • Making the Alterations • Presenting the Layout to Management • Displaying the Layout • The Follow-up • Approval • Reproducing the Layout • Installing the Layout • CPM and PERT • Making the Move		
19	Facility Location	456
Pitfalls in Site Selection • The Need for Guidelines • Basic Data Required • The General Procedure • Industrial Parks		
Bibliography 475		
Index 483		