

# Contents

<i>Preface</i>	v
1. Equilibrium Phase Diagrams	1
1.1 General Theory . . . . .	1
1.1.1 Metallography and phase diagram . . . . .	1
1.1.2 Terminology . . . . .	3
1.1.3 Phase rule of Gibbs . . . . .	10
1.2 Binary Alloys in Equilibrium State . . . . .	14
1.2.1 How to express . . . . .	14
1.2.2 Isomorphous (complete) solid solution . . . . .	18
1.2.3 Eutectic alloy . . . . .	21
1.2.4 Eutectoid reaction . . . . .	31
1.2.5 Other eutectic-type invariant reactions . . . . .	33
1.2.6 Peritectic reaction . . . . .	33
1.2.7 Other peritectic-type invariant reactions . . . . .	36
1.2.8 Phase diagram containing an intermediate phase .	37
1.2.9 Two-phase separation versus ordering . . . . .	38
1.2.10 Summary . . . . .	40
1.3 Deviation from Equilibrium in Natural Cooling of Binary Alloys . . . . .	46
1.3.1 Isomorphous (complete) solid solution . . . . .	46
1.3.2 Eutectic alloy . . . . .	48
1.3.3 Peritectic alloy . . . . .	48
2. Heat Treatment of Alloys	51
2.1 Aging and Precipitation in Aluminum Alloys . . . . .	52
2.1.1 Explanation based on phase diagram . . . . .	52
2.1.2 Morphology of precipitates, structure of interfaces .	53

2.1.3	Sequence of precipitation, G.P. zone and metastable precipitates . . . . .	56
2.1.4	Reversion . . . . .	59
2.1.5	Precipitation hardening . . . . .	59
2.1.6	Spinodal decomposition . . . . .	62
2.2	Heat Treatment in Steels . . . . .	66
2.2.1	Fe-C phase diagram . . . . .	66
2.2.2	Quenching and martensite . . . . .	69
2.2.3	Other martensitic transformations . . . . .	77
2.2.4	Tempering of martensite, Temperature-time-transformation (TTT) diagram, Continuous cooling transformation (CCT) diagram	81
2.2.5	Improvement of hardenability of steel . . . . .	88
2.2.6	Case hardening . . . . .	89
3.	Thermodynamics of Binary Phase Diagrams	92
3.1	Equilibrium Between Different Phases . . . . .	92
3.1.1	Chemical potential . . . . .	92
3.1.2	Simple phase diagram and free energy . . . . .	97
3.1.3	Free energy of substitutional solid solution . . . . .	99
3.1.4	Free energy of a liquid . . . . .	110
3.2	Thermodynamics of Nucleation . . . . .	112
3.2.1	Spinodal decomposition . . . . .	112
3.2.2	Homogeneous nucleation . . . . .	114
3.2.3	Heterogeneous nucleation . . . . .	116
3.2.4	Precipitation of intermediate phases . . . . .	118
3.2.5	Martensitic transformation . . . . .	119
4.	Ternary Phase Diagram	121
4.1	Fundamentals of Ternary Phase Diagrams . . . . .	121
4.1.1	How to represent — The Gibbs triangle . . . . .	121
4.1.2	Tie-lines and lever principle . . . . .	122
4.1.3	Phase rule in the ternary system . . . . .	125
4.1.4	Space diagram and sectional diagram . . . . .	125
4.2	Relatively Simple Ternary Systems . . . . .	128
4.2.1	Solidification of an isomorphous (complete) ternary solid solution . . . . .	128
4.2.2	Simple eutectic system . . . . .	129
4.2.3	Simple peritectic system . . . . .	138

4.3	Complex Ternary Systems . . . . .	144
4.3.1	Ternary eutectic system (Class I) . . . . .	144
4.3.2	Peritecto-eutectic system (Class II) . . . . .	152
4.3.3	Peritecto-eutectic system (Class III) . . . . .	157
4.3.4	Summary . . . . .	166
4.4	Ternary Systems Containing Intermetallic Compound . . . . .	168
4.4.1	Quasi-binary system . . . . .	168
4.4.2	Quasi-binary systems are not formed . . . . .	168
<i>Appendix: Conversion of indices between three and four indices in HCP</i>		171
<i>Index</i>		173