

Contents

Preface to the 2013 edition ix

Acknowledgements xv

Introduction 1

1 The Invaders 17

2 A Norman Province 29

3 The Expulsion of the Jews 40

4 'Onlie to seeke woorck' 52

5 Divers Foreign Craftsmen 68

6 A Refuge for Huguenots 78

7 The Protestant Haven 91

8 The Hanoverian Empire 107

9 Servants and Slaves 124

10 Radical Victorians 146

11 Industrial Revelations 156

12 Little Italy 178

13 The Labours of Ireland 194

14 Rule Britannia 214

15 The Jewish Evacuees 226

16 The Anti-Alien Backlash 250

17 Brothers in Arms 274

18 Casualties of War 285

19 Imperial Friends and Foes 306

20	The Empire Comes Home	328
21	Welcome to Britain	344
22	The Door Closes	371
23	Little England	400
24	Asylum Madness	410
25	Fortress Britain	439
26	Choppy Waters	454
	Conclusion: The Identity Parade	507
	<i>Notes</i>	536
	<i>Select Bibliography</i>	547
	<i>Index</i>	557