

## *Contents*

List of Illustrations      ix

List of Tables      xi

Preface      xiii

List of Abbreviations      xvii

1	Introduction: Understanding the History of Brewing	1
2	Early Medieval Brewing	15
3	Urbanization and the Rise of Commercial Brewing	37
4	Hopped Beer, Hanse Towns, and the Origins of the Trade in Beer	53
5	The Spread of Hopped Beer Brewing: The Northern Low Countries	74
6	The Spread of Hopped Beer Brewing: The Southern Low Countries, England, and Scandinavia	89
7	The Mature Industry: Levels of Production	107
8	The Mature Industry: Levels of Consumption	126
9	The Mature Industry: Technology	143
10	The Mature Industry: Capital Investment and Innovation	166
11	Types of Beer and Their International Exchange	184

12	Taxes and Protection	195
13	Guilds, Brewery Workers, and Work in Breweries	207
14	Epilogue: The Decline of Brewing	231
	Appendix: On Classification and Measurement	247
	Notes	251
	Bibliography	295
	Index	313