Contents

		-	ce	χi
_	re	-	ro	VI
				_

Chapt	er 1. Introduction	1
1.1	Scope and Definitions	1
1.2	Why Drying Is Needed	3
1.3	Theoretical Drying Studies versus Design by Testing	3
1.4	External Conditions	4
1.5	Internal Conditions	5
1.6	Feed Properties	7
1.7	Effect of Drying on Properties of Solids	9
1.8	External Conditions and Dryer Design	12
Chapt	er 2. Drying Systems	13
2.1	Introduction	13
2.2	Costs	13
2.3	Design	14
2.4	System Configurations	16
2.5	Major Components	19
	2.5.1 Feeders	19
	2.5.2 Heaters	19
	2.5.3 Product Collectors	21
2.6	Summary Data Sheet	24
Chapte	er 3. Indirect Dryers	27
3.1	Introduction	27
3.2	Design Considerations	27
3.3	Specific Indirect Dryer Designs	31
	3.3.1 Disc Dryers	31
	3.3.2 Disc Dryers with Segmented Discs	32
	3.3.3 Drum Dryers	33
	3.3.4 Paddle Dryers—High Speed	33
	3.3.5 Paddle Dryers—Low Speed	34
	3.3.6 Rotary Dryers	34
	3.3.7 Screw Conveyor Dryers	35
Chapte	er 4. Direct Dryers	37
4.1	Introduction	
4.2	Design Considerations	38
4.3	Specific Direct Dryer Designs	42

	4.3.1 Conveyor Dryers	42
	4.3.2 Flash Dryers	. 44
	4.3.3 Fluid-Bed Dryers	45
	4.3.4 Rotary Dryers—Direct	48
	4.3.5 Spray Dryers	49
	4.3.6 Tray Dryers	53
Chapt	er 5. Calculation Methods	55
5.1	Indirect Dryers	55
	5.1.1 Calculation Procedure	55
	5.1.2 Example Calculations	57
5.2	Direct Dryers	58
	5.2.1 Introduction	58
	5.2.2 Definition of Variables	59
	5.2.3 Input Values	62
	5.2.4 Calculation Procedure	66
	5.2.5 Equations for Calculating Air Conditions 5.2.6 Vessel Size	73
	5.2.7 Example Calculations	75 75
	5.2.8 Other Calculations	77
Chapt	er 6. Psychrometric Charts	85
6.1	Introduction	.85
6.2	Indirect and Direct Heating	87
6.3	Elevation and Operating Pressure	88
6.4	Recovering Heat from the Exhaust	90
6.5	Influence of Various Heat Effects	91
6.6	Recycle	94
6.7	Mixing Two Airstreams	95
	High-Temperature Chart	95
6.9	Shortcut Charts	96
Chapt	er 7. Surveys	99
7.1	Purpose	99
7.2	Planning and Executing	100
7.3	Feed and Product Measurements	105
7.4	Heat Source Measurements and Heat Losses	106
7.5	Air Measurements	107
7.6	Calculation of Evaporation Rate	113
Chapt	er 8. Improving Operations	115
8.1	Introduction	115
8.2	Indirect Dryers	116
8.3	Direct Dryers	117
8.4	Implementing	117

8.5	Improvement Options	122
0.0	8.5.1 Raise the Inlet Air Temperature	123
	8.5.2 Lower the Outlet Air Temperature	124
	8.5.3 Reduce the Evaporation Load	125
	8.5.4 Preheat the Feed	126
	8.5.5 Reduce Air In-Leakage	127
	8.5.6 Preheat the Supply Air with the Exhaust	127
	8.5.7 Use Two-Stage Drying	129
	8.5.8 Use an Internal Heat Exchanger	130
	8.5.9 Recycle Some of the Exhaust Air	131
	8.5.10 Change the Heat Source	131
	8.5.11 Insulate the Drying Zone	131
	8.5.12 Some Other Options	132
8.6	Overall Results	133
Chapte	er 9. Selecting by Testing	135
9.1	Introduction	135
9.2	Why Test?	135
9.3	Selecting Test Laboratories	136
9.4	Overview of Testing	139
9.5	Feeds and Feeding Problems	141
9.6	Product Properties	144
9.7	Drying Tests	145
0.7	9.7.1 Indirect Dryers	146
	9.7.2 Direct Dryers	148
	9.7.3 Miscellaneous Test Work	152
9.8	Administration	153
9.9	Comments	155
Chapte	er 10. Used Dryers—A New Look	157
10.1		157
	Coordination of Recycling Efforts	158
10.3		160
10.4		162
10.5		164
Chapte	er 11. Commissioning	169
11.	1 Introduction	169
11.	2 Erection and Installation	170
11.	3 Technicians' Preparation	170
11.	4 Initial Duties	172
11.	5 Actual Start-Up	172
11.		173
11.		174
11.		175
	o running butu	173

Contents

ix

x Contents

44.0	A	
11.9	Guarantees and Other Agreements	175
11.10	Operator Training	177
11.11	Conflict	178
Chapte	r 12. Troubleshooting	179
12.1	Introduction	179
12.2	Planning and Executing	180
12.3	General Dryer Problems	181
	12.3.1 Equipment Performance	181
	12.3.2 Equipment Fouling	183
	12.3.3 Low Production Rate	184
	12.3.4 Product Quality	189
12.4	Better Operations	189
Chapte	r 13. Nonaqueous Solvent Systems	191
13.1	Introduction	191
13.2	Closed-System Requirements	193
13.3	Calculation Methods	195
	13.3.1 Calculation by Equations	196
	13.3.2 Calculation by Psychrometric Charts	201
	13.3.3 Nomographs	203
13.4	Testing	203
Chapte	r 14. Applications	207
14.1	Indirect Drying of Sludges and Slimes	207
14.2	Spray Drying Electronic Ceramics	212
14.3	Rotary Drying of a Specialty Sugar	221
14.4		225
Append	dix A. Method for Conversion of Units	231
Append	dix B. Miscellaneous Data	235
Glossa	ry	241
Ribliog	ranhv	247

Index 249