Contents

Foreword by SY MONTGOMERY X

Introduction by ISA LESHKO 3

List of Sanctuaries Visited 15

Plate Gallery 17

Animal Stories by ISA LESHKO 89

What Farm Sanctuaries Teach Us by GENE BAUR 99

Empathy That Became Advocacy BY ANNE WILKES TUCKER 103

Notes 109

Suggested Reading 117

Author and Contributor Biographies 121

Acknowledgments 123