

TABLE OF CONTENTS

TABLE OF CONTENTS	5
INTRODUCTION	11
CHARACTERIZATION OF THE AREA	15
Geomorphology and hydrology	15
Geological situation	16
Lusatian Fault	17
Administrative development of the region	19
Settlement structure (urban development of settlements)	21
HISTORICAL DEVELOPMENT OF GLASS PRODUCTION IN BOR – ŠENOV AREA	27
Beginnings of glass production (13th–15th centuries)	27
Archaeologically documented glasshouses in the Lusatian Mountains and the Elbe Sandstone Mountains	28
First written mentions of glassworks in the Lusatian Mountains	31
Early Modern Period (16–17th centuries)	32
Glassworks in the Lusatian Mountains in the 16–17th centuries	34
Glassworks estates and privileges	37
Beginnings of glass finishing and its spread in Bor – Šenov area	38
Glass guilds (Chřibská, Polevsko and Falknov, Kamenický Šenov)	39
Development of glass trading in the Sloup and Česká Kamenice manors	40
Glass production boom in the 18th century	41
Glassworks in the Lusatian Mountains in the 18th century	42
Development of glass finishing and constitution of its first centres in Bor – Šenov area	44
First half of the 19th century	47
Glass industry transformations in the second half of the 19th century	50
New wave of glassworks founding in Bor – Šenov area from 1872	52
Glass finishing in Bor – Šenov area	54
First half of the 20th century	57
Continuing wave of new glassworks foundation in Bor – Šenov area in 1900–1925 and development in glass finishing	59
After 1945	62

TECHNICAL AND BUILDING DEVELOPMENT	65
Glassmaking technology	65
Glassmaking materials	66
Building development of glassmaking stamp batteries (quartz stamp batteries, clay crushers)	71
Primary glass production	73
Glass furnace development	76
Fuel – wood, producer, long distance and natural gas	85
Glass pot and form production	87
Auxiliary operations and initial glass working in the glassworks	87
Building development of glassworks	88
Auxiliary buildings, storages, office buildings, residential buildings (worker houses, villas)	91
Glass finishing	92
Building development of finishing works	100
Special glass production – optical and semi-optical glass	108
Flat glass and mirror production, building development of mirror works	108
Chandelier and illumination glass production, building development of chandelier works	117
REGISTER OF LOCALITIES WITH GLASSMAKING OPERATIONS	121
Arnultovice u Nového Boru cadastral area	121
Bukovany cadastral area	125
Chotovice cadastral area	125
Chřibská cadastral area	127
Cvikov cadastral area	128
Česká Kamenice cadastral area	130
Česká Lípa cadastral area	131
Dolní Falknov cadastral area	131
Dolní Podluží cadastral area	132
Dolní Prysk cadastral area	133
Dolní Světlá cadastral area	134
Doubice cadastral area	137
Dubice u České Lípy cadastral area	137
Falknov cadastral area (Falknov and Kytlice)	137

Horní Chřibská cadastral area	143
Horní Kamenice cadastral area	145
Horní Prysk cadastral area	145
Horní Světlá cadastral area	147
Janov u Nového Boru cadastral area	147
Jedlová cadastral area	148
Jiřetín pod Jedlovou cadastral area	149
Kamenický Šenov cadastral area	150
Krásné Pole cadastral area	155
Krompach cadastral area	156
Kyjov cadastral area	157
Kytlické Mlýny cadastral area	157
Lindava cadastral area	159
Mistrovice cadastral area	161
Naděje cadastral area	162
Nový Bor cadastral area	162
Nový Oldřichov cadastral area	170
Okrouhlá cadastral area	176
Pihel cadastral area	177
Písečná cadastral area	177
Polevsko cadastral area	178
Prácheň cadastral area	181
Radvanec cadastral area	184
Rozhled cadastral area	185
Rybniště cadastral area	186
Skalice u České Lípy cadastral area	187
Sloup v Čechách cadastral area	193
Slunečná cadastral area	194
Svojkov cadastral area	194
Svor cadastral area	195
Svor cadastral area - Rousínov	197
Volfartice cadastral area	201

CATALOGUE OF SELECTED GLASSMAKING BUILDINGS AND COMPLEXES	203
No. 180 Horní Chřibská – Franz Zahn, Michel & Mayer, August Mayer & Sohn glassworks	203
No. 162 Svor – Theresienhütte, Balle & Reim, Münzel & Palme, Karl Münzel, Josef Riedel glassworks	209
No. 129, 959 Kamenický Šenov – Adolf Rückl glassworks	214
No. 416, 415, 435, 571 Skalice u České Lípy – Anton Rückl & Söhne glassworks	219
No. 687 Kamenický Šenov – Jílek & Vetter, Bratři Jílkové glassworks	224
No. 175 Polevsko – Klarahütte, Karl Mühlbauer, Franz Vater, Sklářské družstvo Rudihut' glassworks	229
No. 178 Prácheň – Štěpán Hrdina glassworks	233
No. 399 Nový Bor – Florahütte – Franz Ladisch, Glashüttenwerke W. Hantich & Co. glassworks	238
No. 744 Kamenický Šenov – Franz Vetter glassworks	243
No. 84 Okrouhlá – Karl Meltzer glass painting works, church window production with a sample house	248
No. 315, 320, 328 Nový Bor – Gebrüder Zahn finishing works	253
No. 226 Nový Bor – trade/export house B. Oppitz, vorm. A. Oppitz, Gebrüder Rachmann finishing works	256
No. 264 Nový Bor – Wilhelm Rachmann Metallwerke machine and metal works	260
No. 309, 311 Lindava – mirror grinding and polishing works (Velenice Business) – Kinský mirror works (Graf Kinsky'schen Spiegel und Rahmenfabrik, Kais. königl. Privilegirte Spiegel und Rahmen Fabriken der Carl Graf Kinsky Erben)	265
No. 308 Lindava – mirror grinding and polishing works (Rabštejn Business) – Kinský mirror works (Graf Kinsky'schen Spiegel und Rahmenfabrik, Kais. königl. Privilegirte Spiegel und Rahmen Fabriken der Carl Graf Kinsky Erben)	270
No. 686 Kamenický Šenov – Elias Palme chandelier factory	275
SOURCES AND LITERATURE	284
Resümee	297
Podsumowanie	300