CONTENTS

PRI	EFACE	V
	CHAPTER I	
PRO	OVISION	1
	Passenger lifts—Specification—Lifting ropes—Clearances for car and counterweight—Sheaves and pulleys—Car—Gates—Guides—Gearing—Safety devices—Wiring—Machine room—Counterweight—Control—Speed—Size and capacity of car—Type of control—Cost—Bank of lifts—Maximum running speed of cars—Rates of acceleration and retardation—Average number of stops made per journey—Average distance between stops—Time required for passengers to enter and leave the car—Goods lifts—Service lifts—Typical installations	
	CHAPTER II	
ACC	COMMODATION	14
	Well—Pit depth—Car clearances—Machine room—Space requirements—Noise	
	CHAPTER III	
TYI	PES OF DRIVES	29
	Traction drive—Sheaves—Single-wrap drive—Double-wrap drive—Coefficient of friction—Diverting pulleys—Drum drive	
	CHAPTER IV	
ROI	PING SYSTEMS AND ROPES	39
	Methods of roping—Machine overhead—Machine below—Traction drives—Drum drives—Compensating ropes—Ropes—Material—Size—Lays—Factor of safety—Round strand ropes—Other lift ropes—Ropes of special strand construction—Preformed ropes—Rope fastenings—Spliced ends—Bulldog clips—Sockets—Rope equalizing gear	
	CHAPTER V	
MO'	TORS	59
	Lift motors: general—Size—Direct current motors—Motors for car speeds up to about 120 ft. per min.—Motors for car speeds between about 120 ft. per min. and 300 ft. per min.—Motors for car speeds above 300 ft. per min.—Alternating current motors—Polyphase supply—Motors for car speeds up to about 120 ft. per min.—Motors for car speeds between about 120 ft. per min.—Squirrel-cage induction motors—Slip-ring induction motors	

PAGE

—Slip-ring variable voltage control—Tandem motors—A.c. commutator motors—Motors for car speeds above 300 ft. per min.—Single-phase supply—Motors for car speeds up to about 120 ft. per min.—Repulsion-induction motors—Capacitor motors—Motors for car speeds between 120 ft. per min. and 300 ft. per min.—Motors for car speeds above 300 ft. per min.	
CHAPTER VI	
VARIABLE VOLTAGE EQUIPMENT	88
Advantages—Speed regulation—Exciter—Booster	
CHAPTER VII	
BRAKES	95
Types of brakes—A.c. versus d.c. brakes—Oil-immersed brake—Gearless motor brake—Torque motor brakes	
OTT A DOUTED TITT	
CHAPTER VIII	
GEARING	104
Worm gearing: over- and under-types—Materials—Irreversibility —Efficiency—Thrust races—Tandem gearing—Spur gearing	
CHAPTER IX	
CARS, COUNTERWEIGHTS, AND GUIDES:	112
Passenger cars—Car floor area—Goods cars—Car travelling cable—Counterweights—Guides—Material—Sizes—Fixing and jointing—Guide lubrication	
CHAPTER X	
GATES, DOORS, AND LOCKS	132
Gates—Doors—Collapsible steel shutter door—Balanced rise-and-fall doors—Single-hinged door—Double-hinged door—Single-leaf slide—Two-leaf, two-speed slide—Two-leaf, centre opening slide—Two-leaf slide and stationary—Two-leaf slide and swing—Three-leaf, two-speed slide and swing—Four-leaf slide, two-speed centre opening—Methods of operation—Manually operated—Self-closing—Automatic operation—Semi-automatic operation—Power operation—Locks—Car gate or door locks—Car gate delayed contact—Landing gate or door locks—Lock requirements—Wiring of locks	
CHAPTER XI	
INDICATORS	159
Car indicators—Indicator wiring diagram—Landing indicators—Directional indicators—Position indicators	

CHAPTER XII PAGE 168 SAFETY FEATURES Car and counterweight safety gear—Instantaneous type—Gradual wedge clamp safety gear—Governor rope carriers—Governors— Flexible guide clamp safety gear—Safety gear stopping distances—Car and counterweight clearances—Terminal limit switches—Ultimate or final limit switches—Buffers—Spring buffers—Oil buffers -Spring return oil buffer-Gravity return oil buffer-Guarding-Car emergency handle—Gates—Gate or door locks—Landing gate or door clearance—Car apron—Car emergency exit—Emergency stop push CHAPTER XIII 196FLOOR LEVELLING SYSTEMS Direction switches—Floor selectors—Corrective levelling systems— The "Micro-Drive"—The "Leveltric" system—"Trulevel" geared machine--Inductor and inducer systems CHAPTER XIV . 218 CAR CONTROL SYSTEMS. Simple car switch control—Pre-register control—Departmental store control—Signal control—Automatic control—Semi-automatic control—Automatic collective control—Dual control—Automatic dispatching of cars CHAPTER XV . 230 CONTROLLERS General—Low voltage controller—Control features—Car switch controllers—Elementary car switch controller—Four-floor car switch controller with two-speed d.c. motor—Four-floor car switch controller with "Trulevel" machine—Four-floor car switch controller with gearless motor and variable voltage control— Automatic controllers—Elementary automatic controller—Semiautomatic single-speed controller-Fully automatic single-speed with prelocks and inductors—Fully automatic two-speed controller with a.c. commutator motor—Fully automatic two-speed controller with tandem motor CHAPTER XVI . 274 MAINTENANCE AND TESTING . Inspections made in machine room—Inspections made from landings—Inspections made from inside car—Inspections made from top of car—Inspections made from pit—Acceptance tests— Dead load tests—Energy consumption—Full load levelling— Irreversibility—Safety gear tests—Governor tripping speed—Contract speed—Car emergency handle—Car size—Lift balance—Levelling empty—Car and counter-weight clearances—Car and landing gates—Controller—Acceleration and retardation—Normal terminal stopping switches—Final terminal stopping switches—Oil buffers —Ropes

CHA	A D	TT	D	VI	7TT
	$\mathbf{L}L$	TL	II	A	TT

LIFT ACCIDENTS	295
BIBLIOGRAPHY	306
APPENDIX I	
FACTORIES ACT, 1937: SECTIONS RELATING TO LIFTS, THE HOISTS EXEMPTION ORDER, 1938	308
APPENDIX II	
BRITISH STANDARD SIZES OF WIRE ROPES OF ROUND STRAND AND SPECIAL STRAND CONSTRUCTIONS	314
APPENDIX III	
BREAKING LOADS OF ROUND STRAND ROPES	315
APPENDIX IV	
BREAKING LOADS OF SPECIAL STRAND ROPES	319
APPENDIX V	
INTERFERENCE WITH WIRELESS RECEPTION DUE TO ELECTRIC LIFTS	323
APPENDIX VI	
NOTES ON WEAR OF WIRE ROPES	326
INDEX	331
INSETS	
FIG. 55. PERFORMANCE CURVES OF B.T.H. TYPE CH LIFT MOTOR	79
FIG. 200. WIRING DIAGRAM FOR CONTROLLER FOR "TRULEVEL" MACHINE facing page	243