

CONTENTS

PREFACE *xiii*

1

INTRODUCTION 1

1.1	Li-Ion Batteries	2
1.2	Chargers	3
1.3	Motors	3
1.4	Power Converters	4
1.5	Advanced Driver Assistance Systems	4
1.6	Standards and Regulations	5
	References	6

2

LITHIUM-ION CELLS 7

2.1	Li-Ion Cell Operation	8
2.2	Cell Types	10
	2.2.1 Prismatic Cells	10
	2.2.2 Cylindrical Cells	12
	2.2.3 Pouch Cells	13
2.3	Li-Ion Cell Manufacturing Process	15
	2.3.1 Electrode Manufacturing	15

2.3.2	Cell Assembly	18
2.3.3	Cell Finishing	20
2.4	Cell Cycle Life and End-of-Life Consideration	21
2.4.1	Cycle Life	22
2.4.2	Calendar Aging	23
2.4.3	End of Life	23
2.5	Thermal Runaway in Li-Ion Cells	25
2.6	Other Power Sources	27
2.6.1	Fuel Cells	27
2.6.2	Solid-State Batteries	28
2.7	Li-Ion Cell Abuse Testing	28
	References	32

3

EV BATTERIES 35

3.1	Requirements and Design Architectures	35
3.1.1	Functional Safety and EV Batteries	37
3.2	Battery Thermal Management Systems	45
3.3	Battery Modeling and SOC Determination	48
3.3.1	Equivalent Circuit Model	49
3.4	Reliability, Sustainability, and End-of-Life Recycling	
	Requirements for EV Batteries	54
3.5	Propagating Circuit Board Failures	56
	References	58

4

CHARGERS 61

4.1	Charger Types	61
4.1.1	Conductive Charging: AC and DC Chargers	63
4.1.2	Battery Swapping	68
4.1.3	Wireless Charging	69
4.2	Conductive Charger Design Architectures	71
4.2.1	On-Board Chargers	72
4.2.2	Off-Board Chargers	74

4.3	Risks and Limitations	77
4.3.1	Electric Shock Hazards	78
4.3.2	Burn Hazards	82
4.3.3	Fire Hazards	85
4.3.4	Cybersecurity-Related Issues	85
	References	86

5

MOTORS 89

5.1	Introduction	89
5.2	Electromagnetic Working Principles	89
5.3	Brushed DC Motors	92
5.3.1	Types of Brushed DC Motors	93
5.3.2	Torque Characteristics	95
5.3.3	Motor Cogging	97
5.4	Brushless Motors	97
5.4.1	BLDC Motor Selection	99
5.4.2	Comparing BDC and BLDC Motors	101
5.4.3	Brushless AC Motors	101
5.5	AC Induction Motors	102
5.5.1	Types of AC Induction Motors	104
5.5.2	Speed-Torque Characteristics	105
5.6	Reluctance Motors	105
5.6.1	Switched Reluctance Motors	107
5.6.2	Specifications and Torque Characteristics	108
5.7	Motor Efficiency	110
5.8	Motor Characteristics in EVs	111
	References	114

6

CONVERTERS 117

6.1	Components	118
6.2	Power MOSFETs	118
6.3	IGBT	124

6.4	Thyristors	125
6.5	Heat-Sinking Requirements and Architectures	127
6.6	Step-Down DC Converter	128
6.7	Step-Up DC Converter	131
6.8	Step-Down/Step-Up DC Converter	133
6.8.1	Two-Switch Buck-Boost Converters	134
6.8.2	SEPICs	135
6.8.3	Zeta Converter	136
6.9	Component Selection	137
6.10	DC-AC Converters	139
	References	142

7

ADVANCED DRIVER ASSISTANCE SYSTEMS 145

7.1	Levels of Automation	145
7.2	Benefits of ADAS	148
7.3	Architecture	151
7.3.1	Sensor Calibration	152
7.3.2	Sensor Fusion	153
7.3.3	Neural Networks	154
7.4	Sensors	159
7.4.1	Camera Sensors	159
7.4.2	Light Detection and Ranging Sensors	161
7.4.3	Radar Sensors	163
7.4.4	Ultrasonic Sensors	163
7.4.5	GPS/GNSS Sensors	164
7.4.6	Sensor Summary	165
7.5	Level 0 Systems	165
7.5.1	FCW and AEB	165
7.5.2	Lane Departure Warning and Lane Keeping Assist	166
7.6	Level 1 Systems	167
7.7	Level 2 Systems	169
7.8	Level 3 Systems	169
7.9	Level 4 and Level 5 Systems	170

7.10	System Limitations	170
7.10.1	FCW and AEB Systems	170
7.10.2	Level 2 System Limitations	171
7.11	Functional Safety and ADAS	174
7.12	Summary	176
	References	177

8

BATTERY-RELATED STANDARDS AND REGULATIONS 181

8.1	Performance Tests	182
8.2	Safety Tests	183
8.2.1	Mechanical Abuse Tests	185
8.2.2	Electrical Abuse Tests	188
8.2.3	Thermal/Environmental Tests	192
8.2.4	Cell Internal Short-Circuit Tests	195
8.3	EV Crashworthiness Requirements	196
8.4	Unique Requirements in China	198
8.5	Passive Propagation Resistance	198
8.6	Charger Safety Requirements	202
8.6.1	EVSE and On-Board/Off-Board Charger-Related Standards	206
8.6.2	Charging Connectors, Inlets, and Plugs	209
8.6.3	EVSE Communications	217
8.6.4	Safety and Security Requirements	218
8.7	Wireless EV Charging Standards	220
8.8	Summary	221
	References	222

9

VEHICLE-RELATED STANDARDS AND REGULATIONS 225

9.1	Motor Vehicle Safety Standards and Regulations	225
9.1.1	Federal Motor Vehicle Safety Standards	225

9.1.2	European Requirements	228
9.2	Event Data Recorder Requirements	232
9.3	NHTSA Defect Investigations Procedure	234
9.4	ADAS Regulations and Assessment Protocols	236
9.4.1	SAE Standards	236
9.4.2	NHTSA Requirements	238
9.4.3	European Requirements	238
9.5	European New Car Assessment Program	241
9.6	Summary	245
	References	246

GLOSSARY 247

ABOUT THE AUTHORS 257

INDEX 259