

Contents

Dedication		iii
Preface		v
Acknowledgments		vii
1. Sustainable Engineering		
Introduction and Objectives		1
1.1 Sustainability		1
1.1.1 Sustainability Dimensions		2
1.1.2 Sustainability Science		3
1.1.3 Sustainability Strategy		4
Equity, diversity, and inclusion		4
Environmental, social and governance		5
Socially responsible investing		5
Impact investing		5
1.1.4 Environmental Impact Formulation		5
1.2 Resilience		6
Sustainability and resilience		6
1.2.1 Stability, Robustness, and Resilience		7
1.3 Agility		8
1.4 Integrated Sustainability, Resilience, and Agility Management		8
Stability, resilience, and agility		9
Stability and resilience		10
Building the strategically resilient and agile organization		10
1.5 Why Sustainability Matters?		11
1.6 Sustainable Engineering		11
Sustainable engineering design and performance		12
1.6.1 Sustainable Engineering Principles		12
1.6.2 Sustainable Engineering Techniques		13
1.6.3 Environmental Sustainability		14
Environmental security		14
1.6.4 Economic Sustainability		15
Aligning with stakeholder's priorities		15
1.6.5 Societal Sustainability		15
Carrying capacity of Earth		15
Food-energy-water nexus		15
1.6.6 Process Intensification and Sustainability		16
1.6.7 Energy Analysis and Sustainability		17
Thermal efficiency and sustainability		18
Thermodynamic optimum		18
Efficient resource utilization		19

1.6.8	Artificial Intelligence	19
	First-principles models	19
	Predictive analytics	19
	Remote operation	20
	Sustainability challenges	20
1.6.9	Views Regarding Sustainable Engineering	20
1.7	Sustainable Engineering: Energy Analysis, Artificial Intelligence, and Process Intensification	22
1.8	United Nation Sustainable Development Goals	24
	Bioeconomy strategy	24
	Sustainable development	24
	Resilient development	25
	Summary	25
	Nomenclature	26
	Problems	26
	Research Projects	27
	References	27
2.	Environmental Sustainability	30
	Introduction and Objectives	30
2.1	Environmental Sustainability and its Context	30
2.2	Natural Earth Cycles	31
	Carbon cycle	31
	Nitrogen cycle	31
	Nitrogen and sulfur compounds	32
2.3	Greenhouse Gases	32
	Impact of greenhouse gas emissions	32
2.3.1	Carbon Tracking	33
2.4	Ecological Footprint	34
2.4.1	Climate Change	35
	Global warming and climate change	35
	Paleoclimatic data	36
2.4.2	Environmental Burden	36
2.4.3	Global Warming Potential	37
2.4.4	Acidification	38
	Atmospheric impact	38
	Atmospheric acidification	38
	Aquatic impact	38
	Aquatic acidification	38
2.4.5	Ozone Formation and Destruction	38
	Stratospheric ozone depletion	39
2.4.6	Smog Formation	39
	Photochemical ozone formation	39
2.4.7	Human Health	43
2.4.8	Toxicity	44
	Impact to land	45
2.4.9	Eutrophication	45
	Aquatic oxygen demand	45
	Stoichiometric oxygen demand (StOD)	45
2.4.10	Habitat Destruction	46

2.4.11	Resource Depletion	46
2.4.12	Particulate Matter	48
2.5	Carbon Capture	49
2.5.1	Carbon capture and utilization	49
	Global warming potential	49
	Solvent technology for carbon capture	50
2.6	Decarbonization	50
2.7	Carbon Utilization	51
2.8	Environmental Cost of Carbon Emissions	52
2.8.1	Environmental Impact Assessment	52
	Summary	52
	Nomenclature	53
	Problems	54
	Research Projects	54
	References	55
3.	Economic Sustainability	56
	Introduction and Objectives	56
3.1	Economic Sustainability	56
3.1.1	Socioeconomic goals	57
3.1.1.1	Energy Return on Investment	58
3.1.1.2	Renewable Energy Cost	59
3.1.1.3	Levelized Cost of Electricity	59
3.1.1.4	Value-adjusted levelized cost of electricity	60
3.2	Circular Economy	61
3.2.1	Circular Economy and Sustainability	62
	Equitable society and sustainability	62
	Customer feedback	63
	Energy transition	65
3.3	Bioeconomy	65
3.3.1	Important Aspects of Bioeconomy	66
	Bioeconomy and bioproducts	66
3.3.2	Waste Management	66
	Converting waste lignin into adipic acid	67
	Internal barriers to a bioeconomy	69
3.3.3	Economic Assessment of Biofuels	69
	Energy efficiency	69
	Bioenergy production	70
3.3.4	Bio Break Model	70
	Willingness to pay	71
	Willingness to accept	71
	Bio break model for algal feedstock	72
3.3.5	Bioeconomy and Circular Economy	72
3.4	Green Economy	73
3.4.1	Natural capital	74
3.4.2	Green economy: hydrogen and ammonia	74
	Green hydrogen	74
3.5	Hydrogen, Ammonia and Methanol Economy	75
	Hydrogen economy	75
	Green ammonia	75
	Methanol economy	76

3.5.1	Methanol and the Environment	76
3.5.2	Methanol Economy versus Hydrogen Economy	76
3.6	Economic Cost of GHG Emissions	76
3.6.1	Index of Ecological Cost	77
3.6.2	Ecological Cost	77
3.7	Thermoeconomics	77
	Exergoeconomics	78
3.7.1	Technoeconomic Analysis	78
	Stochastic analysis of economic performance	79
	Risk assessment	79
	Sensitivity analysis	79
	Summary	79
	Nomenclature	80
	Problems	80
	Research Projects	81
	References	81
4.	Societal Sustainability	84
	Introduction and Objectives	84
4.1	Societal Sustainability	84
4.1.1	Societal Well-Being	87
	Human health	87
4.1.2	Social Responsibility	88
4.1.3	Advancing Social Sustainability	89
4.1.4	Human Development Index	90
4.2	Social Investment	90
	Equity, diversity, and inclusion	91
	Sustainability and poverty	91
4.2.1	Energy Return on Investment Society	91
4.3	Social Cost of Carbon Emissions	91
	Policy evolution of the SCC	93
4.3.1	Health Effect of Biofuels	93
	Summary	94
	Nomenclature	94
	Problems	95
	Research Projects	95
	References	95
5.	Sustainability Metrics	97
	Introduction and Objectives	97
5.1	Sustainability Impact and Indicators	97
	Sustainability assessment	97
5.1.1	Ecological Indicators	99
5.1.2	Sociological Indicators	100
5.1.3	Technological Indicators	101
5.2	Sustainability Indices	102
5.3	Sustainability Metrics	104
	Measuring sustainability	105
5.4	Human Development Index	106
5.5	Sustainability Assessment Tools	107
	EcoCalculator	107
	International frameworks and assessment tools	107

5.5.1	Energy Assessments	108
	Renewable energy technologies	109
	Green energy	109
5.6	Case Study: Sustainability Assessment of Hydrogen Production from Solid Fuels	110
	Summary	112
	Nomenclature	112
	Problems	113
	Research Projects	113
	References	114
6.	Process Intensification	116
	Introduction and Objectives	116
6.1	Process Intensification	116
6.1.1	Process Intensification Fundamentals	117
	Process intensification vision	118
	Key approaches to achieve the PI vision	118
	Expected outcomes for the PI vision	118
	Process intensification aspects	119
	Outstanding challenges in PI	119
6.1.2	Process Intensification Principles	119
6.1.3	Process Intensification Domains	120
6.1.4	Process Intensification Strategies	121
6.1.5	Process Intensification Techniques	122
6.1.6	Implementation of Process Intensification	123
6.1.7	Operability of Intensified Processes	124
	Process flexibility analysis	124
	Multi-level reactor design	124
	Scheduling and control	124
6.1.8	Intensification Factor	125
6.2	Intensification Methods and Modeling	126
	Vision	127
	Key approaches	127
	Product development	127
	Modeling and simulation	127
6.2.1	Thermodynamic Method	128
	Rate-based separation	128
	Flash drum simulation and Henry's law	128
6.2.2	Thermodynamic Analysis	129
	Thermodynamic cost	130
	Distillation columns	130
	Column targeting tools	131
	Exergy loss profiles	131
	Equipartition principle	132
	Heat exchanger operation modes	132
6.2.3	Industry I4.0	133
6.2.4	Six-Sigma Analysis	133
	Probability density function and defects	133
	Capacity lost in manufacturing due to defects	134
	Procedures to improve performance	134
	Design team and six sigma	136
	Definitive screening design	136

	Lean six sigma analysis and Industry 4.0	136
	Six sigma and sustainable manufacturing	137
6.3	Intensification in Units	137
6.3.1	Advanced Separation Systems	138
	Distillation columns	138
	Reactive distillation column	139
	Petlyuk column	140
	Reactive Petlyuk columns	141
	Intensified carbon capture	141
	Adsorptive separations	141
6.3.2	Advanced Reactors	142
	Structured catalytic reactors	142
	Microreactors	142
	Oscillatory flow reactors	142
	Reverse flow reactors	143
6.3.3	Reactor and Separators	143
	Membrane-assisted reactive separation	143
6.3.4	HiGee Technology	144
6.3.5	Crystallization Equipment	144
6.4	Intensification in Plants	145
6.4.1	Modular Manufacturing	145
	Streamlining design with a modular approach	147
6.4.2	Heat Integration	147
6.4.3	Optimization	148
6.4.4	Process Synthesis	148
	Municipal wastewater treatment	149
	Integration of wastewater treatment with algal cultivation	149
	Sewage sludge-to-hydrogen	150
	Degradation of microplastics in wastewater	150
	Decomposing plastics to monomers	150
6.5	Biochemical Processes and Bioproducts	151
6.5.1	Biopharmaceutical Processes	152
6.5.2	Biotechnology	152
6.5.3	Bioproducts	153
6.6	Chemical Processes	153
6.6.1	Fischer-Tropsch Synthesis	155
6.6.2	Methanol, Ammonia and Hydrogen Production	155
6.7	Thermochemical Processes with Chemical Looping Systems	157
6.7.1	Thermochemical Processes	157
6.7.2	Chemical Looping Systems	158
6.7.3	Hydrothermal Conversion	160
	Carbon dioxide to formic acid	161
	Formic acid to methanol	161
	Combination of chemical looping with hydrothermal conversion	161
	Capturing and using CO ₂ as feedstock with chemical looping and hydrothermal technologies	162
	Chemical looping gasification with Fischer–Tropsch synthesis	163
	Chemical looping gasification for ammonia production	163
6.8	Green Engineering Processes	163
	Ascribing economic value to natural processes	164

	Understanding biodiversity net gain	164
	Decarbonization	165
6.8.1	Biorefinery	165
	Biomass conversion processes	167
	Microwave processing	168
	Supercritical fluid extraction	168
	Green steam crackers	168
6.8.2	Fermentation	169
	Ethanol fermentation	169
	Lactic acid fermentation	169
6.8.3	Anaerobic Digestion	169
	Natural gas pyrolysis	170
	Propylene carbonate and polypropylene carbonate production	171
	Carboxylation of glycerol production	171
	Ionic liquids	171
	Production of caprolactam	172
	Separation of xylene isomers	172
	Switchable solvents	172
	Oxidative dehydrogenation of propane	172
	Oxidative dehydrogenation of ethane	172
	Better methane reforming	173
6.9	Energy Technology and Management	173
6.9.1	Energy Technology	174
	Cement production	174
	Ammonia as fuel	174
	Advanced biofuels	174
	Carbon capture and utilization systems simulator	175
	Precision alignment to reduce energy costs	176
	Cost estimation and risk assessment	176
6.9.2	Energy Management	176
	Internet of things (IoT)-based energy management	176
6.10	Process Safety	177
	Process hazards	177
	Process safety in industrial and manufacturing sectors	177
	Hydrogen fires	178
	Hydrogen safety	178
	Improved safety	179
6.11	Process Intensification and Sustainable Engineering	179
	Energy and industrial/manufacturing sectors	181
	Some barriers to sustainability	181
	Safety aspect	182
	Digitalization and I4.0	182
	Process intensification in carbon dioxide capture and conversion	182
	Plasma conversion of carbon dioxide	183
	Summary	183
	Nomenclature	184
	Problems	186
	Research Projects	187
	References	187

7. Energy Analysis	194
Introduction and Objectives	194
7.1 Energy Production	194
7.1.1 Nonrenewable Energy Production	195
Steam power generation	195
Possible improvements in steam-power generation	196
Brayton cycle	196
Heat recovery steam generators	197
Nuclear energy	197
Blue hydrogen	197
7.1.2 Renewable Energy Production	198
Hydropower	198
Wind energy	199
Solar energy	199
Hydrogen energy	200
Green energy	200
Geothermal energy	200
Bio energy	201
Biogas	201
Biomass-to-liquid fuels	202
Fischer-Tropsch diesel	202
Ethanol production	202
Biodiesel production	203
Green diesel production	204
Butanol	205
Methanol	205
Dimethyl ether	206
Energy from solid waste	206
7.1.3 Implications of Energy Use	207
7.1.4 Energy Production Assessments	208
Issues with biofuel production	209
Possible improvements in renewable energy	209
Bioenergy systems assessment	211
7.2 Energy Conservation	211
Energy conservation of compression or expansion work	212
Example for energy conservation with a throttle valve and a turbine	213
Energy conservation in the manufacturing sector	213
7.3 Energy Conversion	214
Green building	216
Rebound effect	216
Fuel cells	216
7.3.1 Energy Efficiency	217
Energy efficiencies of biofuels	217
7.3.2 Energy Efficiency Standards	218
Comparison of energy-efficiency standards	219
7.4 Energy Storage	219
7.4.1 Energy Storage Types	219
Thermal energy storage	219
Thermochemical energy storage	220

	Flywheel energy storage	220
	Compressed air energy storage	220
	Pumped energy storage	220
	Magnetic energy storage	220
	Chemical and hydrogen energy storage	221
7.4.2	Energy Storage Applications	221
7.5	Energy Economics	222
7.6	Energy Analysis	222
	Minimum approach temperature	222
7.6.1	Energy Targets	223
	Utility load allocation method	223
	Pinch analysis	223
	Heat exchanger network system	224
	Energy targets for toluene hydrodealkylation process	225
7.6.2	Energy Integration	229
	Heat integration in a biodiesel plant	229
7.6.3	Exergy Analysis	230
	Comparison of electrical heating technology based on exergy: resistance vs heat pump	235
	Column targeting tool with exergy analysis	237
	Thermodynamic efficiency	238
	Retrofitting by column targeting tool in a biodiesel plant	238
	Crude oil refinery operation	240
	Column grand composite curve	241
	Exergy loss profiles	242
	Heat exchanger network system	243
	Biorefinery and petrochemical industry integration	244
7.7	Food, Energy, and Water System	244
	Water-energy nexus	245
	Water-food systems	246
	Energy-food systems	246
7.8	Life Cycle Analysis of Energy Systems	247
7.9	Energy Analysis and Sustainability	249
7.9.1	Energy Analysis and Process Intensification	250
	Energy transition	251
	Electrification	252
	Decarbonization	252
	Intensified process extracting sugars	254
7.9.2	Energy Analysis and Artificial Intelligence	254
7.10	Case Studies	255
	Natural gas upgrading	255
	Blue ammonia transition	255
	Hydrogen versus ammonia	256
	Power-to-X	256
	Summary	256
	Nomenclature	257
	Problems	258
	Research Projects	259
	References	260

8. Artificial Intelligence	265
Introduction and Objectives	265
8.1 Industrial Artificial Intelligence	265
8.1.1 The Constellation of Artificial Intelligence	266
Machine learning	267
8.1.2 Artificial Intelligence and Analytics	268
8.1.3 Opportunities and Challenges of Digitization	268
8.1.4 The Industrial AI Readiness Checklist	269
8.1.5 Execution of Industrial AI	270
Black box models	270
8.1.6 Agility and Digitalization	272
8.1.7 Challenges with Industrial Artificial Intelligence	272
Ethical and social issues	273
8.2 Information System Engineering	273
Performance management	274
8.2.1 Information Quality	274
8.2.2 Information and Data Management	275
Information processing and sustainability	275
A self-correct system	275
Bifurcations for information processing	276
Biocomputing	276
Information processing in living and non-living systems	277
Machine learning for molecular thermodynamics	277
8.3 Digital Industry Platforms	278
Maintaining sustainability efforts	278
8.3.1 Smart Sensors	279
Digital transformation	279
Product development in the digital age	279
Collaborative communication with electronic lab notebooks	280
Efficient data analysis workflows	280
Maintenance and AI	280
Prescriptive analytics	281
8.3.2 Hybrid Artificial Intelligence Systems	281
Hybrid models	282
Sustainability indicators via industrial internet of things	284
8.3.3 Digital Twins	284
State of the art of digital twin development	286
Types of digital twin models	287
Plant digital twin process models	287
Operational excellence and integrity of digital twin	287
Digital twins and business model	287
Digital twin models in refining	287
Streamlining with a modular approach	288
Cost-competitive manufacturing	288
Digitalization and knowledge creation	290
Enterprise reliability	290
Asset life cycle	291
Asset optimization and digital twins	291
Stable operations and reliability	292
Operational digital twin models	293
Scale of digital twins	294

8.3.4	Industry 4.0	294
	Green lean six sigma and I4.0	295
8.3.5	Industrial Internet of Things	296
	Impact of IoT on artificial intelligence	296
	Data integration and mobility	297
8.3.6	Multi-Dimensional Optimization	298
	Plant-wide modeling and optimization	298
8.3.7	Event Agent	299
	Event agent of a compressor	299
	Performance engineering	299
8.3.8	Self-Optimizing Plants	300
8.4	Cybersecurity	300
	Cybersecurity domains	301
8.4.1	Cyber Threats	301
	Key cybersecurity technologies and best practices	302
8.4.2	Cybersecurity Response	303
	Data integrity	304
8.4.3	Cybersecurity Training	304
8.5	Artificial Intelligence and Process Intensification	304
8.5.1	Industrial PI4.0	306
	Implementation of PI4.0	306
8.5.2	Challenges of Application of Industry PI4.0	307
	Information processing in living system and process intensification	307
	Potential machine learning methods for PI4.0	308
	Cases of process intensification with PI4.0	308
	Self-driving laboratory for accelerated discovery	308
8.6	Artificial Intelligence and Sustainable Engineering	308
	Triple bottom line	309
	Artificial intelligence and environmental challenges	310
8.6.1	Sustainability from Knowledge Creation	312
	Building on the existing technology foundation	312
8.6.2	Data sources	313
	Data quality	314
	Maturity assessments	314
8.6.3	Turning Data into Action	315
8.6.4	Workflow Process	315
8.6.5	Sustainability Focus	315
	Aligning environmental sustainability with artificial intelligence	318
	Artificial intelligence and societal outcomes	319
	Artificial intelligence and economic outcomes	320
	Artificial intelligence and environmental outcomes	320
	Research on artificial intelligence in sustainable development	320
	Domains of artificial intelligence for environmental sustainability	321
	Challenges in applying AI for environmental sustainability	321
	IoT and energy management	322
	Better design	322
	Risk priority	322
8.6.6	Sustainable Artificial Intelligence	323
	Artificial intelligence and development of materials	324

8.6.7	Process Intensification and Artificial Intelligence Applications	324
	Safety and human factor aspects	325
	Indicator evaluation and impact assessment	326
	Artificial intelligence and machine learning for maximum efficiency	327
	Autonomous tuning works	327
	Artificial intelligence, machine learning and energy transition	328
8.7	Case Studies	328
	Pump monitoring	328
	Preventive maintenance	329
	Predictive analysis	329
	Wildfires	330
	Materials discovery with artificial intelligence	330
	Digital manufacturing sector	330
	Energy industry and digital transformation	331
	Circular economy with artificial intelligence	331
	Food and beverage industry with AI	332
	Multivariate analytics	333
	Safety and reliability	333
	Decarbonization and artificial intelligence	334
	Energy policy with targets	335
	Retrosynthesis and artificial intelligence	335
	Digitalization, industrial artificial intelligence and sustainability	336
	Digital solutions	336
	Continuous flow chemistry	336
	Sustainable catalysis	337
	Biocatalysis	337
	Intensification using membrane separators and reactors	337
	Intensification of the CO ₂ stripper by reducing the energy penalty	337
	Advancements in coating technologies	338
	Developing hydrogen technology	338
	Digital solutions for hydrogen economy	338
	Hydrogen challenges	339
	Industrial AI-powered workflow	340
	Integrated supply chain	340
	Beyond hydrogen	340
	Summary	341
	Nomenclature	341
	Problems	342
	Research Projects	343
	References	343
9.	Workforce in Sustainable Engineering	349
	Introduction and Objectives	349
9.1	Key Competencies and Skills in Sustainability	349
9.1.1	Equity, Diversity, and Inclusion	350
	Equity, diversity and inclusion and sustainable engineering	351
	Incorporating equity into sustainability assessments of biofuels	351
9.1.2	Environmental, Social and Governance	352
9.1.3	Equity, Diversity, and Inclusion in the Industrial Sector	352
9.1.4	Work Ethics	352

9.1.5	Skills for Sustainability	353
9.1.6	Workforce with Sustainability Strategy	354
9.2	Education for Sustainable Engineering	354
	Plan of study	355
	Modular teaching technique	355
	Workbook strategy	356
	Group work for cooperative learning	357
	Assessments of the workbook strategy	357
	Sustainability and education	357
	Engineering sustainability	358
	Industry impact on education	359
9.2.1	Required Topic Areas for Engineering Sustainability Education	360
9.2.2	Sustainable Resources	360
9.2.3	Sustainable Processes	361
9.2.4	Increased Efficiency	361
9.2.5	Reduced Environmental and Ecological Impact	362
9.2.6	Addressing Other Sustainability Facets	363
9.3	Training in Manufacturing	364
	Event agent	364
9.3.1	Mentoring in Industry	365
9.3.2	Diversity Training	367
9.3.3	Training in Energy Management	367
9.3.4	Cybersecurity Training	367
9.3.5	Training in Energy Analysis	368
	Sustainability jobs	369
9.3.6	Training in Process Intensification	369
9.3.7	Training in Artificial Intelligence	369
9.4	Workforce Soft Skills	370
9.4.1	Soft Skills in Energy Analysis	371
9.4.2	Soft Skills in Process Intensification	371
9.4.3	Soft Skills in Artificial Intelligence	372
9.5	Workforce and Digital Transformation	373
9.5.1	Connected Workforce	374
9.6	Sustainable Engineering Curriculum with Process Intensification and Artificial Intelligence	376
	Problem-based learning	377
	Summary	377
	Nomenclature	378
	Problems	378
	References	379
	Index	383
	About the Authors	401