

CONTENTS

PREFACE.....	v
1. An Introduction to Metalworking Lubricants.....	1
2. Types of Metalworking Lubricants.....	5
3. Cutting Fluids.....	23
4. Drawing Fluids and Compounds.....	57
5. Extrusion and Extrusion Lubricants.....	92
6. Mold Coatings.....	106
7. Forging and Forging Lubricants.....	133
8. Rolling Oils.....	151
9. Metal-coating Processes.....	171
10. Heat-treating—Quenching and Tempering Mediums.....	191
11. Machine-tool Lubrication.....	235
12. Lubrication of Press, Drawbench, and Forge Equipment.....	249
13. Application of Lubricants.....	264
14. Lubricant Quality Control.....	285
15. Lubricant Test Methods and Specifications.....	303
APPENDIXES.....	335
INDEX.....	349