

Contents

Part I Introduction

1	Material Properties of Glass and Associated Polymers	3
1.1	What Is Glass?	3
1.2	Physical Nature of Glass	4
1.2.1	Molecular Structure	4
1.2.2	Does Glass Flow?	5
1.2.3	Thermodynamics of Glass	5
1.3	Composition of Glass Used in the Building Industry	10
1.3.1	Chemical Composition	10
1.3.2	Atomic Structure, Symmetry and Order of Glass	11
1.3.3	Chemical Resistance—Glass Corrosion	16
1.4	Physical Properties of Glass Used in the Building Industry	19
1.4.1	Fundamental Optical and Other Electromagnetic Properties: Transparency of Glass	19
1.4.2	Electromagnetic Radiation in the Built Environment	21
1.4.3	General Physical and Mechanical Properties	25
1.5	Properties and Testing of Polymers	27
1.5.1	Introduction	27
1.5.2	Test Methods	33
1.6	Transparent Polymers in Construction	36
1.6.1	General Information	36
1.6.2	Polymethyl Methacrylate (PMMA)	37
1.6.3	Polycarbonate (PC)	38
1.6.4	Ethylene Tetrafluoroethylene (ETFE)	40
	References	41

Part II Glass Products and Processing

2	Monolithic Glass	45
2.1	History of Flat Glass Production	45
2.2	Primary Products	50
2.2.1	Float Glass	50
2.2.2	Rolled Glass	52
2.2.3	Channel Glass	53
2.2.4	Wired Glass and Wired Patterned Glass	53
2.2.5	Hollow Cast Glass Blocks	55
2.2.6	Solid Cast Glass Blocks	55
2.2.7	Extruded Glass	57
2.2.8	Coloured Glass	59
2.2.9	Thin Glass	59
2.3	Processing of Glass	61
2.3.1	Cutting	61
2.3.2	Edge Working	63
2.3.3	Coring	65
2.3.4	Pre-stressing	67
2.3.5	Coating	69
2.3.6	Printing and Enamelling	75
2.3.7	Sandblasting	76
2.3.8	Etching	77
2.3.9	Hot Bending	78
	References	83
3	Multilayer Glass	87
3.1	Laminated Glass	87
3.1.1	Definition	87
3.1.2	Production	88
3.1.3	Interlayers for Laminated Glass	90
3.1.4	Laminated Glass Test Methods	94
3.2	Insulating Glass Units (IGU)	98
3.2.1	General Information	98
3.2.2	Energy Transfer Characteristics	100
3.2.3	Cavity Between the Panes of an IGU	104
3.2.4	Edge Seal	105
3.2.5	Production	107
3.2.6	Vacuum Insulating Glass	110
3.3	Curved Multilayer Glass	111
3.3.1	Cold Bending	111
3.3.2	Bending by Lamination	112
3.4	Fire Resistant Glazing	113
3.4.1	Fire Resistance	113

3.5	Protective Glazing	114
3.5.1	General Information	114
3.5.2	Burglary Protection	115
3.5.3	Bullet Resistance	116
3.5.4	Blast Resistance	117
3.6	Photovoltaic Glazing	119
3.6.1	General Information	119
3.6.2	Module Types	120
3.6.3	Support Systems	120
3.6.4	Special Loads	120
3.7	Glazing for Solar Thermal Applications	121
	References	123

Part III Glass Engineering Fundamentals

4	Mechanical Fundamentals for Glass Engineering	129
4.1	Mechanical Performance of Polymers	129
4.1.1	General Information	129
4.1.2	Linear Elasticity	130
4.1.3	Non-linear Elasticity	131
4.1.4	Plasticity	132
4.1.5	Viscoelasticity	132
4.1.6	Polymer Failure Criteria	135
4.2	Glass Failure Criteria	136
4.2.1	Failure Mechanisms and Fracture Behaviour of Glass	136
4.2.2	Fundamentals of Linear-Elastic Fracture Mechanics	137
	References	142
5	Strength of Annealed Glass	145
5.1	General	145
5.2	Defects/Flaws on Glass Surfaces	147
5.3	Crack Growth and Static Fatigue	149
5.3.1	Subcritical Crack Growth	149
5.3.2	Static and Dynamic Fatigue	154
5.3.3	Crack Healing Effects	162
5.4	Bending Strength of Glass	165
5.4.1	Standards and Regulations for the Bending Strength of Glass	165
5.4.2	Testing Methods	168

5.4.3	Statistical Analysis and Characteristic Bending Strength	173
5.4.4	Influence of the Stressed Area on the Bending Strength	181
5.5	Compressive Strength of Glass	183
	References	185
6	Pre-stressed Glass	191
6.1	General	191
6.2	Thermal Pre-stressing	192
6.2.1	Process and Residual Stresses	193
6.2.2	Bending Strength	195
6.2.3	Process Technology and Pre-stressing Furnaces	196
6.2.4	Optical Anisotropy and Iridescence	199
6.2.5	Mathematical Models for the Thermal Pre-stressing Process	200
6.2.6	Nickel Sulphide Inclusions and Heat-Soak Testing	208
6.2.7	Heat-Strengthened Glass	213
6.2.8	Fracture Patterns	215
6.3	Chemical Pre-stressing	219
6.3.1	Pre-stressing Processes	220
6.3.2	Properties of Chemically Pre-stressed Glass	222
6.4	Photoelastic Methods	222
	References	225
 Part IV Glass Engineering Design		
7	Mechanical Connections	231
7.1	General Considerations	231
7.2	Contact Materials for Load Transfer	232
7.2.1	General Information	232
7.2.2	Thermoplastics	233
7.2.3	Elastomers	234
7.2.4	Injection Mortars	234
7.2.5	Setting Blocks	235
7.3	Glass Support Configurations	236
7.3.1	Continuous Support	236
7.3.2	Point Supports	238
7.4	Structural Connections for Transfer of Large Forces	247
7.4.1	General	247
7.4.2	Bolted Connections by Bearing Bolts	247
7.4.3	Friction-Grip Connections	249
	References	250

8	Adhesive Connections	253
8.1	General	253
8.2	Materials for Sealing and Bonding	255
8.2.1	General	255
8.2.2	Epoxy Resin	257
8.2.3	Acrylate	257
8.2.4	Polyurethane	257
8.2.5	MS-Polymer	257
8.2.6	Silicone	258
8.2.7	Polysulphide	259
8.2.8	Polyisobutylene	259
8.3	Seals	259
8.4	Compatibility and Durability	263
8.5	Bonded Glazing	264
8.6	Other Bonded Connections	268
8.6.1	Bonded Point Supports	268
8.6.2	Embedded Connections	269
8.6.3	Spliced Connections	270
8.6.4	All-Glass Corners	270
	References	272
9	Glass Design Aspects	275
9.1	General	275
9.2	Design Concepts	277
9.2.1	General Safety Concepts in Construction	277
9.2.2	Harmonised European Standard	283
9.2.3	Other Design Standards	286
9.2.4	Other National and International Design Guidelines	290
9.3	Designing with Time Dependent Strength	290
9.4	Designing with Temperature-Induced and/ or Displacement-Induced Loading	293
9.5	Design for Blast and Impact Loading	295
9.5.1	General	295
9.5.2	Soft Body Impact	295
9.5.3	Hard Body Impact	297
9.5.4	Blast Load	298
9.6	Linear and Non-linear Plate Analysis	300
9.7	Design of Laminated Glass	304
9.7.1	Shear Transfer in Laminated Glass	305
9.7.2	Post-fracture Performance of Laminated Glass	309

9.8	Design of Insulating Glass Units	313
9.8.1	Climate Loads on Insulating Glass Units	313
9.8.2	Coupling Effect for Insulating Glass Units	317
9.9	Edge Protection	319
9.10	Designing Environmentally Sustainable Glass	320
9.10.1	Assessing Environmental Performance	320
9.10.2	Embodied Energy and Carbon	322
9.10.3	Glass Recovery Hierarchy	325
	References	327
10	Maintenance and Damage Analysis	333
10.1	General	333
10.2	Cleaning, Maintenance and Repair	333
10.2.1	Cleaning of Glass Constructions	333
10.2.2	Repair and Maintenance of Glass	336
10.2.3	Repair of Glass Surfaces	339
10.3	Damage Analysis	340
10.3.1	Fractography Basics	340
10.3.2	Glass Failure Assessment	347
	References	352
	Appendix A: Cable Design	355
	Index	357